



### Render System.

Including;  
 1.5mm grain acrylic finish.  
 Acrylic Primer.  
 3/4mm Envirowall G High Polymer Base Coat.  
 Reinforcement Mesh.

### Insulation Board.

Polystyrene or Rockwool insulation  
 500mm\*500mm. Supplied with recess  
 already cut to fit both horizontal and  
 vertical rails.  
 Type and thickness to be determined. Wet  
 fixed using base coat applied in dabs.  
 Above 20m a single mechanical fixing in  
 centre of board should be used.

### Drainage Channel

Fitted directly above window. Minimum  
 angle 15 degrees. Should be minimum  
 50mm wider than window frame on both  
 sides. Trim also has 10 degree slope from  
 back to front to draw any water away from  
 structural frame. Mechanically fixed, with  
 mastic seal to front and rear. Depth must  
 fill the full width of the drainage void.

### Ilmod 600 Sealing tape

Expanding sealing tape

### Window Frame.

### Apu Stop Bead

Pvc stop bead with sealing strip and  
 attached mesh wing. Supplied with  
 removable protective strip for window  
 protection.

### Vertical and Horizontal Rail.